

## Technical Data Sheet

### *Icorene* 3546 GRN 6669



Linear Low Density Polyethylene

#### Product Description

*Icorene* 3546 Linear Low Density polyethylene is a Hexene copolymer, specifically developed for rotational moulding. This grade is suitable for use in general purpose applications. It has a good balance of properties such as toughness, easy flow and stiffness.

<b>Processing Method</b>	Rotomolding
<b>Attribute</b>	Good Processability; Good Toughness; High Stiffness; UV Resistant
<b>Forms</b>	Powder
<b>Appearance</b>	Natural Color; Unspecified Color
<b>Additive</b>	UV Stabilizer
<b>Application</b>	Containers; General Purpose; Tanks

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (190 °C/2.16 kg)	4.1	g/10 min	ASTM D1238
Density	0.935	g/cm <sup>3</sup>	ASTM D1505
<b>Mechanical</b>			
Tensile Strength at Yield	14.0	MPa	ISO 527
Tensile Strength at Break	17.0	MPa	ISO 527
Environmental Stress Crack Resistance, (Compression Molded, 100% Igepal, 50 °C, 1.90 mm)	>1000	hr	ASTM D1693
Flexural Modulus	450	MPa	ISO 178
Tensile Elongation at Break	650	%	ASTM D638
<b>Thermal</b>			
Vicat Softening Temperature, (A (10N))	112	°C	ISO 306
Melting Temperature	121	°C	DSC